Applicant: Douglas A. Devens, Jr. Attorney's Docket No.: 10527-396001 / 02-027

Serial No.: 10/645,014 Filed: August 21, 2003

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Amendments to the Claims:

This listing of claims replaces all prior versions and listings of claims in the application:

Listing of Claims:

1. (Currently Amended) A medical device, comprising:

an elongated member comprising

at least four two first coextruded layers comprising a first material; and

at least two second coextruded layers comprising a second material having a

different stiffness than a stiffness of the first material,

wherein at least one of the layers varies in thickness axially radially along the device member, and the first and second layers alternate along a radial direction of the member.

- 2. (Currently Amended) The device of claim 1, wherein the device member is stiffer at a proximal end than at a distal end.
 - 3. (Canceled)
- 4. (Currently Amended) The device of claim 1, wherein the layers extend substantially the length of the <u>device member</u>.
 - 5. (Original) The device of claim 1, comprising at least five layers.
 - 6. (Original) The device of claim 1, comprising at least seven layers.
 - 7. (Original) The device of claim 1, comprising at least 13 layers.

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8. (Currently Amended) The device of claim 1, wherein the device has the same number of layers for substantially the entire length of the device member.

- 9. (Currently Amended) The device of claim 1, wherein the at least one of the layers varies in thickness for substantially the entire length of the device member.
 - 10. (Canceled)
- 11. (Currently Amended) The device of claim 1, wherein the at least one of the layers varies in thickness at more than the one selected portions of the device member.
- 12. (Currently Amended) The device of claim 1, wherein layers of different materials vary in thickness at different selected portions of the device member.
- 13. (Currently Amended) The device of claim 1, wherein layers of different materials vary in thickness at about the same selected portion of the device member.
- 14. (Original) The device of claim 1, wherein the first and second materials comprise block copolymers including common block moieties.
- 15. (Original) The device of claim 14, wherein the block moieties are amide segments and tetramethylene glycol segments.
- 16. (Original) The device of claim 1, wherein the first and/or second material is selected from a group consisting of thermoplastic polyamides, thermoplastic polyesters, and thermoplastic elastomers.

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17. (Original) The device of claim 1, wherein the first and/or second material is a blend of polymers.

- 18. (Original) The device of claim 1, in the form of a tube.
- 19. (Original) The device of claim 1, in the form of a catheter shaft.
- 20. (Original) The device of claim 1, in the form of guide wire.
- 21. (Original) The device of claim 1, wherein the device is an extruded device.
- 22. (Canceled)
- 23. (Withdrawn) A method of making a medical device, comprising:
 forming a tube comprising at least three coextruded layers comprising a first material and
 a second material having a different stiffness than a stiffness of the first material; and
 varying the thickness of at least one of the layers axially along the device.
 - 24. (Canceled)
- 25. (Withdrawn) The method of claim 23, further comprising forming the tube into a guide wire.
- 26. (Withdrawn) The method of claim 23, wherein the medical device has the form of a catheter.